

JUN 07 2018



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D412-775-013
Job Sheet 178752



Part No: D412-775-013

Job Qty: 4 ea

Part Name: Step Protective Trim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-12-10 new issue DD verified by:ec IPP Rev:B add pick kit DD 10.02.18 Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea		6/8/18	0.00	0.00	Start Up Stores/Pkg-1			DAS 6 JUN 07 2018
105	Packaging	4 pcs		6/8/18	0.00	0.00	Packaging1-5			6 9-89 JUN 07 2018
110	QC	4 pcs		6/8/18	0.00	0.00	QC4			89 JUN 07 2018
115	DC	4 pcs		6/8/18	0.00	0.00	DC			7.10.20. JUN 08 2018
120	Packaging	4 pcs		6/8/18	0.00	0.00	Packaging3-2			
130	QC21-FG	4 Ea		6/8/18	0.00	0.00	QC21			DAS 21 JUN 08 2018

Part Op 115 - Photocopy bluefile & type labels per PPP D412-775-013 CHG003
Descriptions: 120 - Identify and pack for shipping as per PPP D412-775-013 Location: FG028

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3608-1	Lower Doubler	4 Ea (1 ea)	90-Start up Operation	5034278
D3608-3	Upper Doubler	4 Ea (1 ea)	90-Start up Operation	5059053

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3608-1	4	8	0
	D3608-3	4	10	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 10:43 AM dart.lacelle.linda



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Container No: S078956



Part: D412-775-013

Job No: 178752

Serial No/Batch: S078956

Revision:

Inspector:

Exp Date: 06/07/2018

Instructions:

Date: 06/07/18

Change Record

Part Number D412-775-013
Description STEP PROTECTIVE TRIM

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53.6 RE-INSTALLATION OF D412-775-015 FUEL PANEL PROTECTIVE TRIM KITS

53.6.1 Remove RH sliding door, engine deck access panel and fuel bladder per the Aircraft Maintenance Manual.

53.6.2 If required, repair Fuel Cell Panel Assembly (or equivalent) as per the Aircraft Maintenance Manual.

53.6.3 Locate D3609-1 Doubler per Figure 53-4. If the D3609-1 Doubler is being replaced, transfer drill #28 (Ø0.141") rivet holes from the aircraft to the D3609-1 Doubler as shown in Figure 53-4.

NOTE: It is acceptable to trim down the D3609-1 Doubler to fit.

53.6.4 If the D3609-1 Doubler is being replaced and the installer does not want to remove the fuel bladder, it is acceptable to trim down the D3609-1 Doubler and install it directly to the honeycomb panel by adding Ø0.141" rivet holes as shown in Figure 53-4.

53.6.5 Apply a thin layer of Proseal 890 between the D3609-1 Doubler and the aircraft skin. Install D3609-1 Doubler using CR3243 rivets. At the discretion of the installer, prime and paint to match the aircraft paint scheme per the Aircraft Maintenance Manual.

53.6.6 Re-install RH sliding door, engine deck access panel, and fuel bladder as required per the Aircraft Maintenance Manual.

53.6.7 Re-install required placards and markings under the Fuel Filler Cap in accordance with the Aircraft Maintenance Manual.

53.7 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-775-011	DOOR SILL PROTECTIVE TRIM KIT
	X		D412-775-013	STEP PROTECTIVE TRIM KIT
		X	D412-775-015	FUEL PANEL PROTECTIVE TRIM KIT
2			D3602-1	ANGLE
	1		D3608-1	LOWER DOUBLER
	1		D3608-3	UPPER DOUBLER
		1	D3609-1	DOUBLER